|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| func | von | aufruf | input | output | code |  |  |
| drillMoveArray |  | schrittdatenvektor | Double wegz | [UInt8] | 0 |  |  |
|  |  |  |  |  |  |  |  |
| schrittdatenvektor |  |  | Int x,y,z | [UInt8] | 0 |  |  |
|  |  |  |  |  |  |  |  |
| report\_move\_Drill |  | drillMoveArray |  |  | B7 |  |  |
|  |  |  |  |  |  |  |  |
| drill\_up |  | drillMoveArray  write\_CNC\_Zeile |  |  | B7 |  |  |
|  |  |  |  |  |  |  |  |
| report\_dicke |  | drillMoveArray  write\_CNC\_Zeile |  |  | B7 |  |  |
|  |  |  |  |  |  |  |  |
| drilltask | nDA BB  report\_Drill | drillMoveArray  write\_CNC\_Zeile | weg:Int  Status:U8 |  | BA |  |  |
|  |  |  |  |  |  |  |  |
| report\_Drill |  | Drilltask  write\_CNC\_Zeile |  |  | BA |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
| nDA BB drill back |  | Drilltask  write\_CNC\_Zeile |  |  | BA |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |
| report\_send\_Move |  | wegArrayMitWegXY  **write\_CNC\_Abschnitt** | X,y aus feld |  | D5 |  |  |
|  |  |  |  |  |  |  |  |
| wegArrayMitWegXY |  | Wegx,wegy Double |  |  | 0 |  |  |
|  |  |  |  |  |  |  |  |